



## Hostacom TKC710N

### Compounded Polyolefin

#### Product Description

Hostacom TKC710N medium melt flow, 1,800 MPa flexural modulus, mineral-filled thermoplastic elastomeric olefin (TEO) resin has an excellent balance of processability, rigidity, and impact and scratch and mar resistance. It was designed primarily for molded-in color and painted automotive instrument panels that require high durability.

#### Product Characteristics

<b>Status</b>	Commercial: Active
<b>Test Method used</b>	ISO
<b>Availability</b>	North America
<b>Processing Method</b>	Injection Moulding
<b>Features</b>	Flow, Medium, Impact Resistance, High, Moldability, Good, Paintable, Rigidity, High
<b>Typical Customer Applications</b>	Instrument Panels, Automotive Parts

Typical Properties	Method	Value	Unit
<b>Physical</b>			
Density	ISO 1183	1.01	g/cm <sup>3</sup>
Melt flow rate (MFR) (230°C/2.16Kg)	ISO 1133	10	g/10 min
<i>Note: Alternative test method is ASTM D 1238-01.</i>			
<b>Mechanical</b>			
Tensile Stress at Yield	ISO 527-1, -2	24	MPa
Tensile Strain at Yield	ISO 527-1, -2	6	%
Flexural modulus	ISO 178	1800	MPa
<b>Impact</b>			
Notched izod impact strength	ISO 180		
(23 °C)		40	kJ/m <sup>2</sup>
(-40 °C)		2.5	kJ/m <sup>2</sup>
<b>Thermal</b>			
Heat deflection temperature B (0.45 MPa) Unannealed	ISO 75B-1, -2	110	°C
Heat deflection temperature A (1.80 MPa) Unannealed	ISO 75A-1, -2	65	°C
<b>Additional Information</b>			
Mold shrinkage	ISO 294-4		
<i>Note: Please contact Basell for shrinkage recommendations.</i>			

#### Notes

Typical properties; not to be construed as specifications.